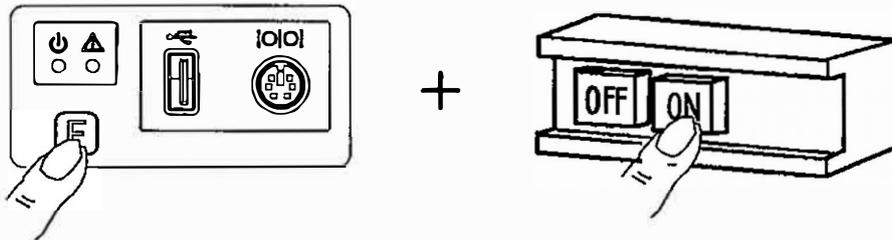## Initial setting of the setting table

For the thermal trimming system function it is necessary to initial setting of setting table. Please perform the procedures below.

[Notice] If this setting not performed the thermal trimming system does not function.

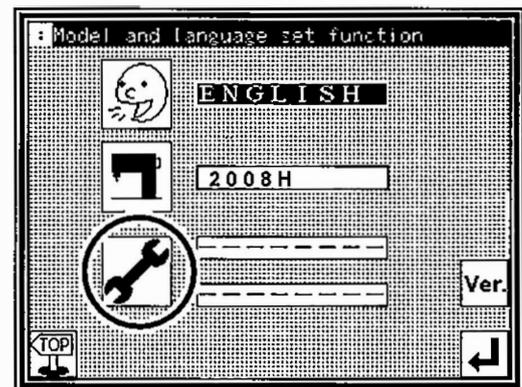### Reading of the Setting table／Step file

(1) Turning on the power supply

While holding down the [F] key on the front panel of the control box, turn the machine power ON.

(Keep pushing [F] key until red LED on the front panel is turned on.)

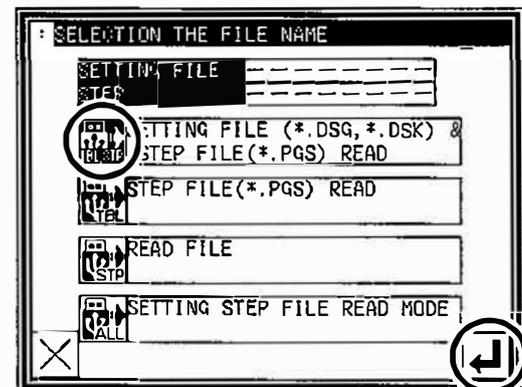(2) Setting of the Setting table／Step file

Press .

(3) Setting table／Step file reading mode

Press

To the connector on the front panel of the control box, connect the USB memory [*1] for initial configuration that comes, please press .
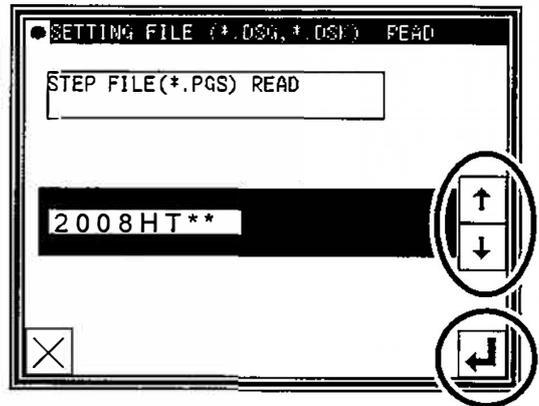
[*1] If the USB memory for initial configuration that comes with is not available on the loss, etc., refer to the section of this technical manual "5-2-2. How to create a USB memory for initial configuration", please create a USB memory.

(4) The screen to select the step file is displayed. Please

choose the [2008HT * *] by using up and down

arrow button. (The * * mark displays file version.)

[Notice] Please make sure that the file name

[2008HT * *] is selected correctly. If you

are set in different file names, it may cause
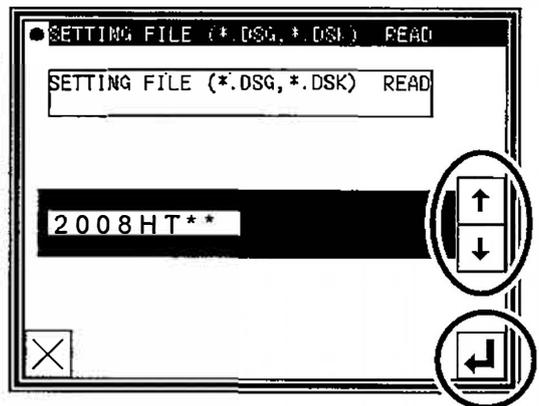
a malfunction.

Press ⏎ .

(5) The screen to select the setting file is displayed.

Please choose the [2008HT * *] in the same way.

[Notice] Please make sure that the file name

[2008HT * *] is selected correctly. If you

are set in different file names, it may cause

a malfunction.

Press ⏎ .

(6) Re-turning on the power supply

Please turn the power off the message "M-290 : READING COMPLETE" appears.

(7) After check the LED lamp has completely off on the front panel of the control box,

turn the power on.

Check the LED lamp is OFF