


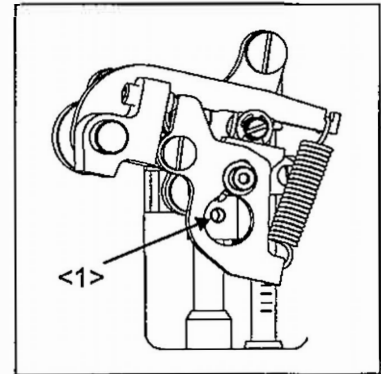
Adjustment of the presser foot height position

The height of presser foot can be returned factory default setting as the procedure shown below.

- (1) Turn the power switch on, and set the correction value at 0. (*1)

For details, refer to the instructions in the paragraph "[8] Controlling the Presser Foot" in the **OPERATION PANEL** technical manual.

- (2) Press the  on the standard screen and lower the presser foot.
- (3) Turn the hand pulley and place the needle bar at the lowest position.
- (4) Loosen the presser foot bar set screw (No.1) and adjust the clearance between the presser foot and slide plate to be 0mm and then, tighten the screw (No.1).
- (5) The correction value is set at 3 as the factory default.



<1>: Presser foot bar set screw

*1: When changing the correction value at 0, an error message;

" M-096: OVER LIMIT OF PRESSER FOOT STROKE " may show up. This happens when the presser foot stroke is already set to the sewing data and by changing the correction value, the stroke in sewing data becomes 0mm or less. In that case, make new sewing data without the presser foot stroke or read out a sewing data that the stroke does not become 0mm or less.

Adjustment of the presser foot position

The presser foot lift during the sewing can be adjusted from 0 to 8mm. For details, refer to the instructions in the paragraph "[8] Controlling the Presser Foot" in the **OPERATION PANEL** technical manual.

[Notice] When using the long cylinder type of the presser foot, the correction value and the stroke are restricted.