Selection of each program mode from the normal mode.
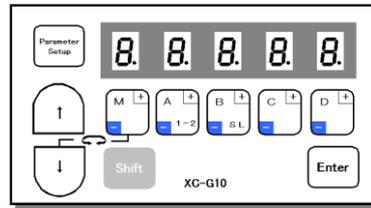
Mode name	Key operation		Digital display		Return to the normal mode
Tacking type setting mode	Press the [↑] key one time from the normal mode.		b. - 2 - 2	*The tacking setting mode will be entered.	Press the [↓] key one time.
No. of tacking stitch setting mode	Press the [↑] key two times from the normal mode.		n. 4 4 4 4	*The tacking stitches setting mode will be entered. Note) Skipping this menu at the time of pattern No.=4.	Press the [↓] key two times.
Preset stitching setting mode	Press the [↑] key three times from the normal mode.		- 4 4	*The preset stitching setting mode。 Note) Skipping this menu at the time of pattern No.= A to H.	Press the [↓] key three times.
Pattern No. selection mode	Press the [↑] key four times from the normal mode.		P. 5 r r. 1.	*The pattern No. selection mode will be entered.	Press the [↓] key four times.
Program mode [P]	While holding down the [↓] key, press the [↑] key for 2 seconds or more from the normal mode.	The mode can also be selected with the "Direct number call operation". (Refer to the next section.)	P - P H. 4 0 0 0	*The display will flicker. *The program mode [P] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [A]	While holding down the [↓] key, press the [A] key for 2 seconds or more from the normal mode.		P - A G A . L	*The display will flicker. *The program mode [A] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [B]	While holding down the [↓] key, press the [B] key for 2 seconds or more from the normal mode.		P - b 5. 0	*The display will flicker. *The program mode [B] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [C]	While holding down the [↓] key, press the [C] key for 2 seconds or more from the normal mode.		P - C . A. P 5 U	*The display will flicker. *The program mode [C] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [D]	While holding down the [↓] key, press the [D] key for 2 seconds or more from the normal mode.		P - d d 1. n	*The display will flicker. *The program mode [D] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [E]	While holding down the [↓] key , press the [A] key and the [↑] key for 2 seconds or more from normal mode.		P - E 1. E - -	*The display will flicker. *The program mode [E] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [F]	While holding down the [↓] key , press the [B] key and the [↑] key for 2 seconds or more from normal mode.		P - F C o A. 0	*The display will flicker. *The program mode [F] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [G]	While holding down the [↓] key , press the [C] key and the [↑] key for 2 seconds or more from normal mode.		P - G r r. n 1	*The display will flicker. *The program mode [G] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [H]	While holding down the [↓] key , press the [D] key and the [↑] key for 2 seconds or more from normal mode.		P - H L H H. 9 0	*The display will flicker. *The program mode [H] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.

Mode	Operation		Display	Description	Return
Program mode [J]	While holding down the [↓] key, press the [↑] key and the [A] and the [B] key for 2 seconds or more from normal mode.	The mode can also be selected with the "Direct number call operation". (Refer to the next section.)	`P - J` / `n A C. o F`	*The display will flicker. *The program mode [J] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [K]	While holding down the [↓] key, press the [↑] key and the [A] and the [C] key for 2 seconds or more from normal mode.		`P - t` / `P 2 I. o F`	*The display will flicker. *The program mode [K] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [O]	While holding down the [↓] key, press the [↑] key and the [B] and the [D] key for 2 seconds or more from normal mode.		`P - o` / `i A   n o`	*The display will flicker. *The program mode [O] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [Q]	While holding down the [↓] key , press the [A] key and the [C] key for 2 seconds or more from normal mode.		`P - q` / `u C S. o F`	*The display will flicker. *The program mode [Q] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [S]	While holding down the [↓] key , press the [B] key and the [D] key for 2 seconds or more from normal mode.		`P - S` / `t 5 n. o F`	*The display will flicker. *The program mode [S] will be entered. Switch the function item with the [↓] or [↑] key.	Press down [↓] key, press [↑] key.
Program mode [I]	While holding down the [↓] key, press the [↑] key and the [B] and the [C] key for 2 seconds or more from normal mode.		`P - i` / `S A u E i.`	*The display will flicker. *The program mode [I] will be entered.	Press [D] key for 2 seconds or more. [*1]
Program mode [R]	While holding down the [↓] key, press the [B] and the [C] key for 2 seconds or more from normal mode.		`P - r` / `r E 5 E r.`	*The display will flicker. *The program mode [R] will be entered.	Press [D] key for 2 seconds or more. [*1]
Program mode [1] Simple setting	While holding down the [↓] key, press the [A] and the [B] key for 2 seconds or more from normal mode.		`P - 1` / `2 8 0 n`	*The display will flicker. *The program mode [1] will be entered. Switch the function item with the [↓] or [↑] key.	Press [D] key for 2 seconds or more. [*1]
Program mode [2] Simple setting	While holding down the [↓] key, press the [C] and the [D] key for 2 seconds or more from normal mode.		`P - 2` / `P U 2`	*The display will flicker. *The program mode [2] will be entered. Switch the function item with the [↓] or [↑] key.	Press [D] key for 2 seconds or more. [*1]
Program mode [3] Simple setting	While holding down the [↓] key, press the [A] and the [D] key for 2 seconds or more from normal mode.		`P - 3` / `d 6 9 7`	*The display will flicker. *The program mode [3] will be entered. Switch the function item with the [↓] or [↑] key.	Press [D] key for 2 seconds or more. [*1]

[*1] To return to the normal mode without executing each function in mode [I], [R], [1], [2]or [3], press the [↓] and [↑] keys simultaneously.