When raising the penetrating force

●Corrective action by program mode

Mode name	Function name		rect call numb	Operability	Factory setting （GMFY）	Setting	Specification	Approach
P	Revarse run needle lifting after thread trimming	RU.	0036	○	OF	ON OF	The motor is reverse run after thread trimming,and the needle will stop near the needle bar top dead point.	Turn on (Reverse needle giving)
A	Gain high/low selection	GA.	0100	○	L	H L LL	Sewing machine with large inertia.	To setting with H (There is a case that noise comes out.)
K	Operation gain for the big inertia sewing machine	HWG.	1260	○	OF	ON OF	Operation gain for the big inertia sewing machine is valid.	Turn on